

Note the value in AVC calibration

multiply by the figure we worked out earlier (in this example $2 \times 1.142 = 2.284$)

to enter this figure

tap the small arrows at the side of the value box

the keypad will appear type in new value then press enter

press save and exit to return to the main screen.

press exit

from the initial screen press - press to start this loads in the new parameter

Home the machine as normal

go to the manual cut screen as previous

turn off AVC then do another straight line cut

hopefully now the figures for set volts ,actual volts and real volts should all be similar

if they are wildly out I have got my equation wrong and we need to invert it
to give a figure of 0.875 in our example

you may have to fiddle about with the calibration figure to fine tune.

hope this makes sense